



## Gas Stabilisation System

Create a constant furnace atmosphere by stabilisation of the Wobbe Index of fuel gas by using compressed air.

An open fire furnace requires a constant Wobbe Index in order to produce a constant furnace atmosphere. Fluctuations in composition of the fuel gas require a system for the stabilisation of the Wobbe Index.

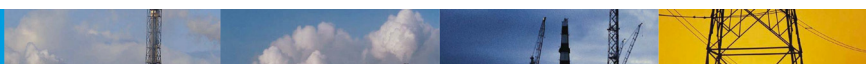
$$\text{Wobbe Index} = \frac{HV}{\sqrt{SG}}$$

### Features:

- Rugged and compact design
- Fast response
- Insensitive to ambient temperature fluctuations
- Controlled injection of air, LPG, nitrogen or natural gas
- Deals with rapid changes of Wobbe Index
- Turndown ratio stabilised gas flow 1:50!
- Integrated Wobbe analyser measures blended gas quality

### User benefits:

- Eliminates the need for individual burner control
- Provides a stable oven atmosphere
- Improved product quality; prevents off-spec production
- Low cost of ownership





### Specifications

Ranges : 0 – 3000 Nm<sup>3</sup>/hr (consult factory for other ranges)  
 Piping material : Painted steel

### Utility requirements

Power supply : 120/230VAC 50/60Hz  
 Power consumption : 400 VA max.  
 Injection air : Compressed air  
                   : Pressure: 3 - 8 barg  
                   : Dewpoint: 5°C  
                   : Oil and dust free  
 Sample flow to analyser : 1 NL/min  
                                   : Pressure > 1.5 barg

### Installation requirements

Location : In-line with fuel gas pipe  
 Mounting : Free standing SS 304 frame  
 Dimensions : Approx. 2000 x 1850 x 1250 (H x W x D)  
 Weight : ±350Kg  
 Ambient temperature : 10-40°C as a standard

### Options

High temperature version : Up to 60°C ambient temperature  
 Hazardous area version : ATEX 2G Zone 1 IIC T3 (only in combination with **WIM Compas™ F**)  
                                   : ATEX 3G Zone 2 IIC T3 (only in combination with **WIM Compas™ F**)  
 Low pressure version : Sample pressure < 1.5 barg  
 Alternative injection gas : Propane, LPG, natural gas, nitrogen

